

ACE Group

Complete Production Lines for fabrication of prestressed concrete

Stationary Concrete Production Plant TEKA with mixer, new in 2003 production capacity 12 mts 3 / h. vibrated concrete

1 Receiving silos for aggregate 15 m³
8 silos for aggregate
2 silos for cement 52 TM each
2 silos for additives
2 mixer capacity: 0.5 m³ (750 L) and 0.25 m³ (350 L)
Elevating belt for aggregate
Distributing and carrying Belts for cement and additives

Stationary Central FRUMECAR, new in 2007, **model PP-7163**, capacity 240 mt³

Production 45 mt³ / H vibrated concrete
1 Receiving hopper for aggregate 20 mt³
1 aggregate feeder, unloading to the elevator
1 Bucket elevator and strip, 220 tn/h
1 Rotary distributor for aggregate
1 set of 6 hoppers, capacity 240 m³
1 Weight belt, direct unloading to the mixers
1 Silo for cement, capacity 60 tn, 50m³
1 Silo for cement, double cone, capacity 60 tn, 50 m³
1 Lime filling silo, with double cone 50 mts³
1 Planetary mixer P2250/1500, double planetary with 6 mixing arms and 2 scraping arms .
Capacity for 1.5 m³ of vibrated concrete

2 Hydraulic centrals Tecnom and Contec:

Relaxation hydraulic central unit, Type "TECR" Centralina Tecr-200/4D. Tecnom
Press controlling Central unit, ABR 450 Max Tecnom
25 tn Drawbar TEC/2500 of 25 tn Tecnom
Casting Spacer
Tools
Molds

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Hydraulic BEAMS PRESTRESSED UNIT CONTEC YEAR 2007

Pump units and relaxation jacks with capacity 1200 tons and stroke 100 cm, complete with safety blockage valves and automatic movement synchronisation systems and control unit very efficient and reliable

1 DOUBLE FRAME WITH THE FOLLOWING DIMENSIONS:

105 m long, 1.2 m wide and 1.8 m high controlled by CONTEC

105 m long, 0.7 m wide x 1.8 m high controlled by TECNOCOM

They can work in two lines simultaneously:

CONTEC – HPJ-Stressing Jacks, model HPJ64, YOM 2007

CONTEC – Hydraulic Detensioning Pump Unit, model HRP4-2E, YOM 2007

1 Mesh SHEAR CUTTING machine

1 mesh cutting machine

1 mesh BENDING MACHINE

Different moulds and tools for making parts

1 Boiler SOGECAL model NCK-200, new in 2002, capacity 6 KG / cm², temperature 1640 ° C, water / oil volume 1615 mt³, steam production 2000 KG / H

2 Screw Compressors PUSKA MODEL RT-20-20/10, new in 2005, 10 BAR, 20 CV, 15 KW, + 2 Refrigrigators

1 KALMAR DC 4560R C4 new, With containers manipulator, Capacity 45000 KG, scope 1790 MM x 12000 MM

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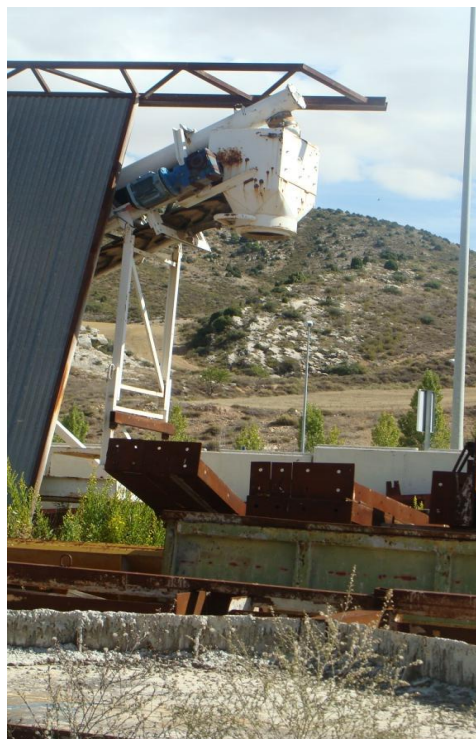
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